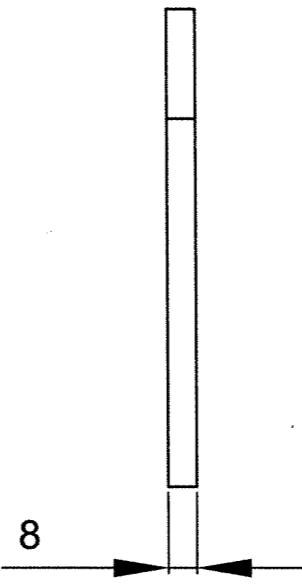
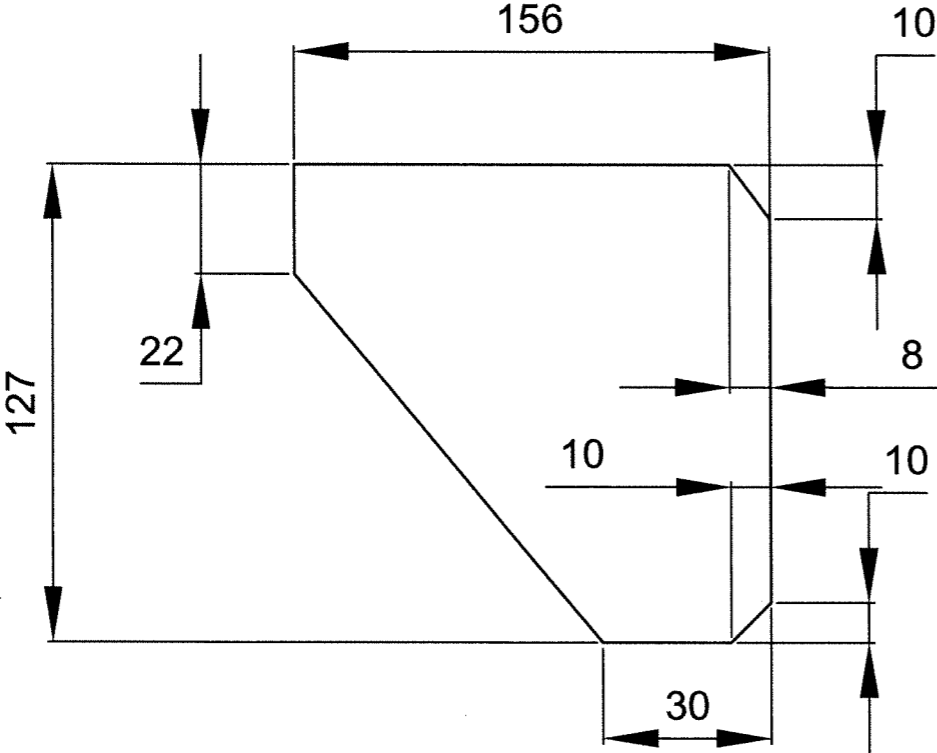








SURFACE TEXTURE

DRG. No.  
849-83036



1	1	R101501008	SIDE BRACKET 127 X 156 X 8 THK    IRS M41-97																		
ITEM REF.		QTY.	PART/STOCK No.		DESCRIPTION																
PRODUCT																					
MEMU 3 PHASE																					
APPROVED		Shivkumar HG		11/06/19								MAT		SCALE							
CHECKED		Shantha Kumari		11/06/19										1:5							
DRAWN		Shantha Kumari		11/06/19		849				01				& NOTED							
TRACED						MODEL		NEXT ASSEMBLY				QTY.		REF.DRG.							
STANDARDS						MATERIAL CODE															
BEML LIMITED						TITLE										Wt.Kg.		SHEET		ALT.	
PRODUCT DESIGN						SIDE BRACKET										OF		ALT.			
BANGALORE COMPLEX																					
												DRG.No.		849-83036							

△ <sup>x</sup>				GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
△ <sup>x</sup>				VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
△ <sup>x</sup>				SYMBOL	~	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
△ <sup>x</sup>				1. DIMENSIONAL TOLERANCES FOR SHEET -METAL AND WELDED STRUCTURE REF. RD-227				3. SURFACE PROTECTION UNLESS OTHER-WISE SPECIFIED. REF. RD-244								
△ <sup>x</sup>				2. QUALITY OF WELD JOINTS REF. RD-230				4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)								
△ <sup>x</sup>				MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000			
REVISION	DATE	CHANGE	BY/APP.	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3				